



Uncoated



AlTiN Coated



DLC Coated

3-Flute, Ball End, Extra Long Reach, Regular Flute, 30° Helix (.0100-.1000)

Cutter ø	Flute Length	Reach Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #	DLC Coated Part #
.0100	.050	.100	2-1/2	1/8	RET8200	RET8201	RET8202
.0150	.075	.150	2-1/2	1/8	RET3025	RET4025	RET8203
.0156	.075	.150	2-1/2	1/8	RET8204	RET8205	RET8206
.0200	.100	.200	2-1/2	1/8	RET3026	RET4026	RET8207
.0250	.125	.250	2-1/2	1/8	RET3027	RET4027	RET8208
.0300	.150	.300	2-1/2	1/8	RET3028	RET4028	RET8209
.0312	.155	.310	2-1/2	1/8	RET8210	RET8211	RET8212
.0350	.175	.350	2-1/2	1/8	RET3029	RET4029	RET8213
.0400	.200	.400	2-1/2	1/8	RET3030	RET4030	RET8214
.0450	.225	.450	2-1/2	1/8	RET3031	RET4031	RET8215
.0469	.250	.500	2-1/2	1/8	RET8216	RET8217	RET8218
.0500	.300	.600	2-1/2	1/8	RET3032	RET4032	RET8219
.0550	.385	.770	2-1/2	1/8	RET3033	RET4033	RET8220
.0600	.500	1.000	2-1/2	1/8	RET3034	RET4034	RET8221
.0625	.500	1.000	2-1/2	1/8	RET8222	RET8223	RET8224
.0650	.500	1.000	2-1/2	1/8	RET3035	RET4035	RET8225
.0700	.500	1.000	2-1/2	1/8	RET3036	RET4036	RET8226
.0750	.500	1.000	2-1/2	1/8	RET3037	RET4037	RET8227
.0781	.500	1.000	2-1/2	1/8	RET8228	RET8229	RET8230
.0800	.750	1.250	2-1/2	1/8	RET3038	RET4038	RET8231
.0850	.750	1.250	2-1/2	1/8	RET3039	RET4039	RET8232
.0900	.750	1.250	2-1/2	1/8	RET3040	RET4040	RET8233
.0938	.750	1.250	2-1/2	1/8	RET8234	RET8235	RET8236
.0950	.750	1.250	2-1/2	1/8	RET3041	RET4041	RET8237
.1000	.750	1.250	2-1/2	1/8	RET3042	RET4042	RET8238

Tolerances	Diameter	Shank	Radius
All Sizes	+0.0005, -0.0005	+0.000, -0.0003	+0.0004, -0.0004



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